O A C I S

Open **A**rchitecture **C**ontrol **I**ntegrated **S**ystem

Industrial Network Module Setting for OACIS-1XC & 2XC

Version 02.01

ATAinc
Assembly, Test & Analysis

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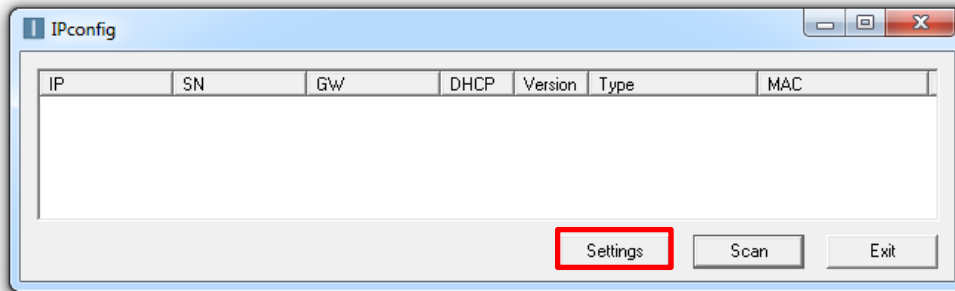## I.   NETWORK CONFIGURATION

A.   Install Program and Connection

- Install IPConfig Setup.exe
- Install IPConfig Setup.exe on your PC
- Connect an ethernet cable between PC and Industrial Network Module
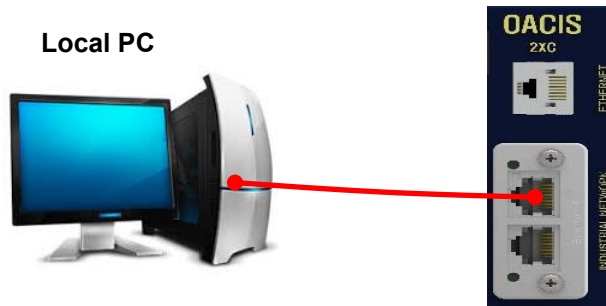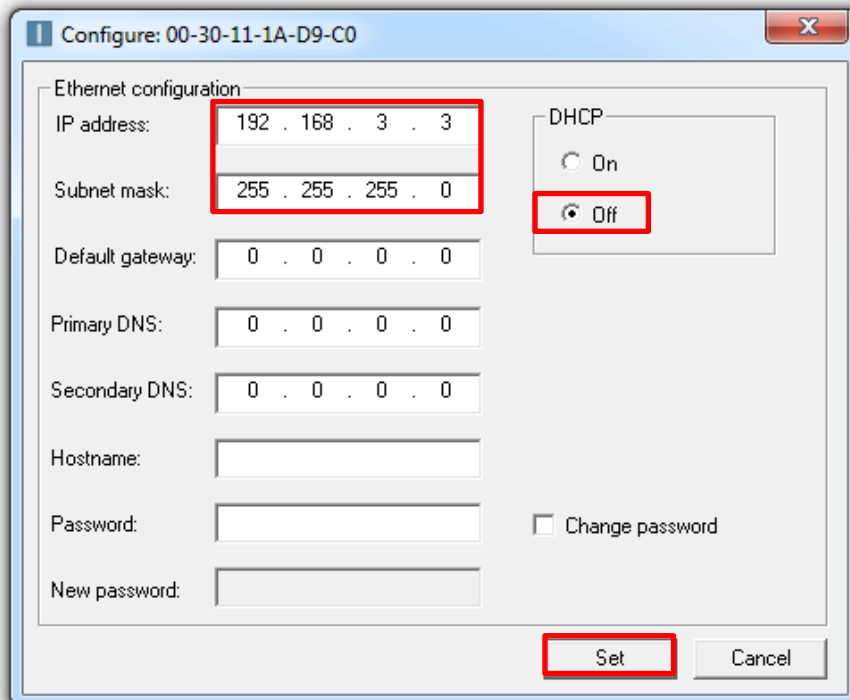

B.   New Setting

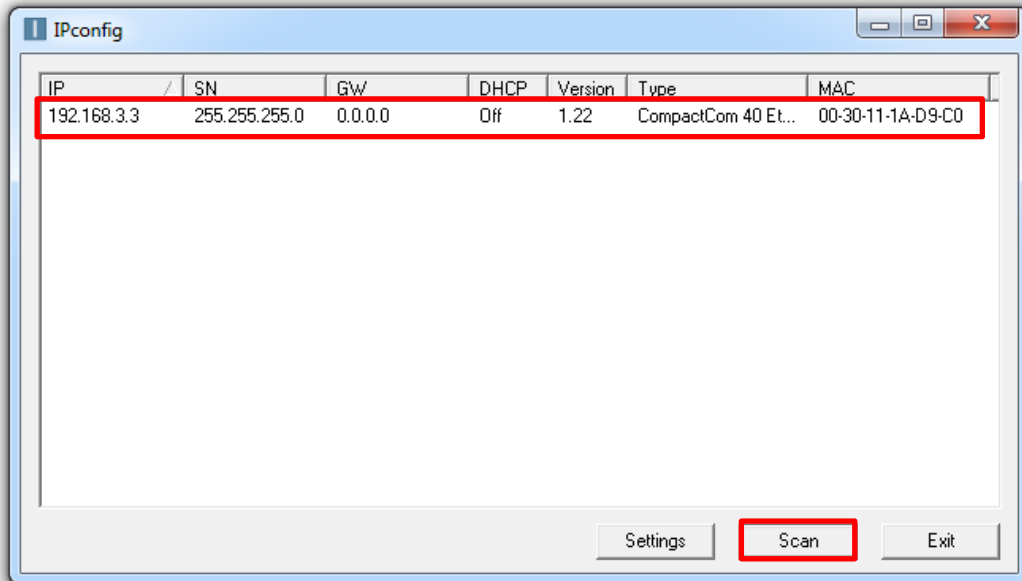- Open IPConfig.exe and click Settings

- Click DHCP as Off and assign IP address and Subnet mask
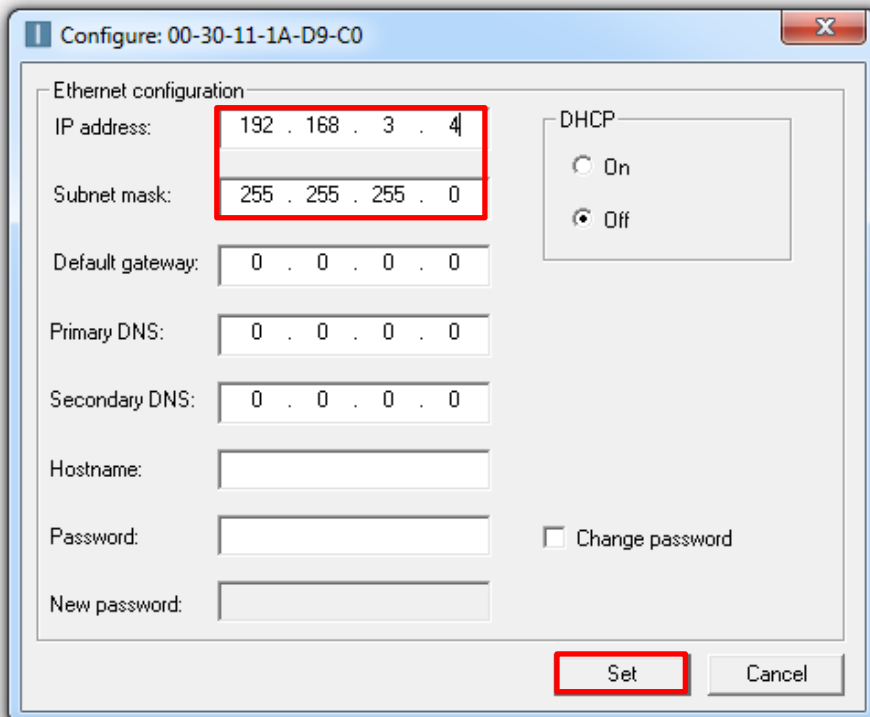- Click Set

C. Change Existing Setting

- Open IPConfig.exe and then normally the existing setting is displayed automatically
- If not, click Scan

- Double click the existing setting
- Change it into what you want
  ex) IP : 192.168.3.4 / Subnet Mask : 255.255.255.0
- Click Set

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REVISION

v1.00: Engineering Released

v1.01: Download Site Added in I.A

v2.00: OACIS-1XC Released

v2.01: Mistyping Updated

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